

2. FINAL OPERATION



Proceed in the reverse order to removal.



Carry out a function test.



WARNING

To prevent the headrest coming away from the guide during a collision, check that headrest guide locking system is functioning correctly.



Repair-70x18x02x08-01x37-1-17-1.xml



XSL version : 3.02 du 22/07/11

FRONT SEAT RUNNER: REMOVAL - REFITTING



Note, one or more warnings are present in this procedure



parts always to be replaced:



Front seat runner mounting on front seat frame



WARNING

Before carrying out any operation on a vehicle fitted with the Stop & Start system, always follow the safety instructions [Vehicle: Precautions for the repair](#)



Location and specifications (tightening torques, parts always to be replaced, etc.) [\(see 75A, Front seat frames and mechanisms, Front seat assembly: Exploded view\)](#) .

REMOVAL

1. REMOVAL PREPARATION OPERATION



Disconnect the battery (see **Battery: Removal - Refitting**) .



Remove:



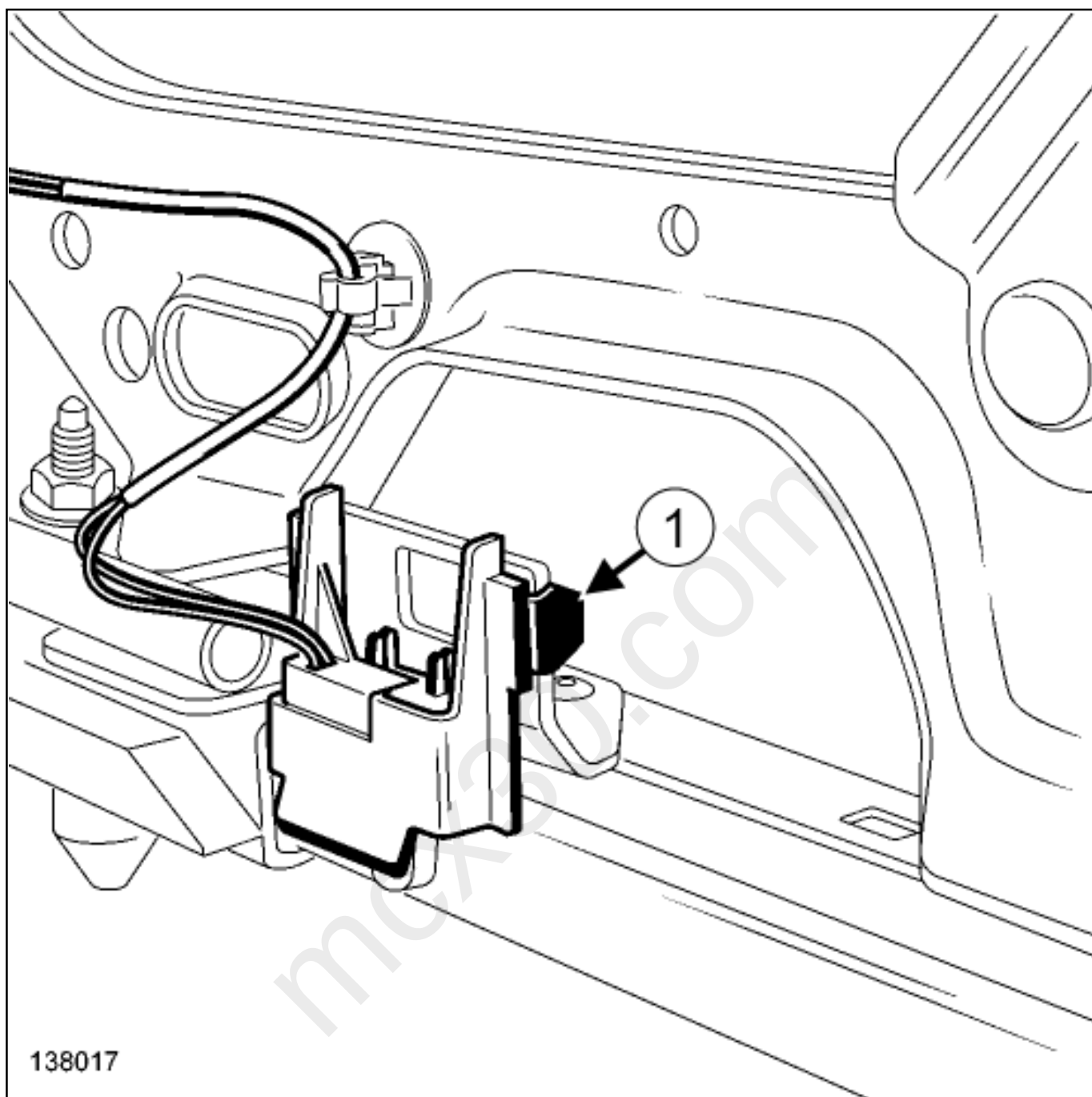
the front seat headrest (see **Front headrest: Removal - Refitting**) ,



the front seat (see **Complete front seat: Removal - Refitting**) ,

the front seat base casings (see **Front seat lower casing: Removal - Refitting**) .

2. OPERATION FOR REMOVAL OF PART CONCERNED



Unclip the front seat runner switch at(1) .

Remove [\(see 75A, Front seat frames and mechanisms, Front seat assembly: Exploded view\)](#) :

- the nuts from the front "seat base - runner" frame,

REFITTING

1. REFITTING PREPARATION OPERATION



parts always to be replaced:

Front seat runner mounting on front seat frame



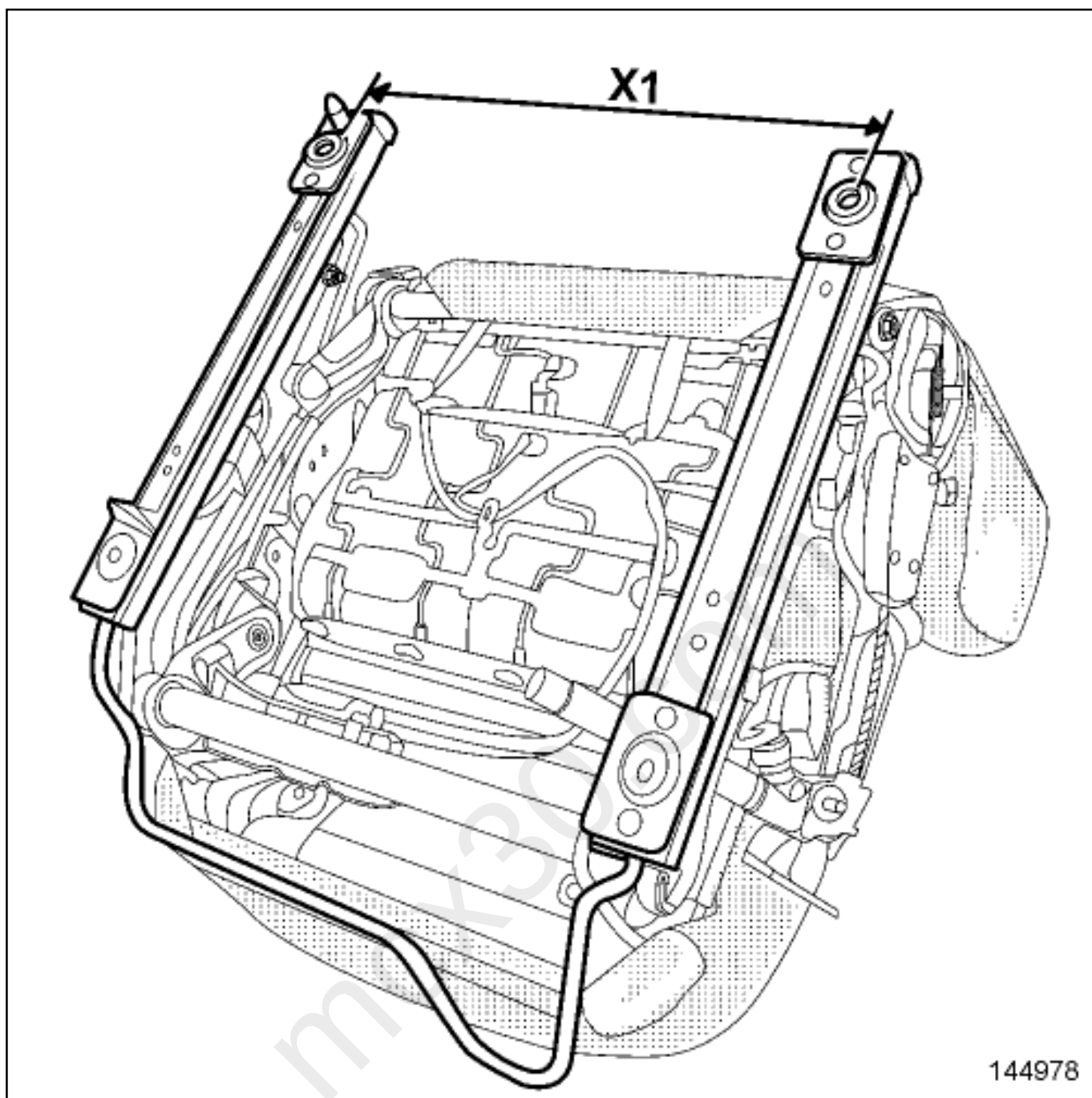
2. REFITTING OPERATION FOR PART CONCERNED



Refit the front seat runners.



Finger tighten all the attachments.



Position the runners to ensure a centre-to-centre distance of $X1 = 418 \text{ mm}$ between the two front and rear mountings.



Torque tighten the new nuts of the front seat "base - runner" frame ([see 75A, Front seat frames and mechanisms , Front seat assembly: Exploded view](#)) .

3. FINAL OPERATION